



# EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3852046	1	Washer, Harmonic balance		
2	3850214	1	Exhaust pipe		Port & stbd; 290 DP
	3852738	1	Exhaust pipe		Port & stbd; SX, DP-S
3	3852742	2	Exhaust hose, Upper exhaust pipe to exhaust pipe		
4	3852604	8	Clamp, Hose, upper to lower exhaust pipe		
5	3853401	1	Screw, Thermostat hsg to engine		Short
6	3852002	8	Lock washer, Exhaust elbow to manifold		
7	3852830	8	Screw, Exhaust elbow to manifold		
8	3850496	2	Gasket, Exhaust elbow to manifold		Part of engine gasket kit
			Bulletin P-25-1-1	P-25-1-1-EN	Riser Gasket Replaced
9	3852374	2	Exhaust pipe, Port & starboard		
10	3852476	2	Cap, Exhaust manifold		
11	3852602	2	Clamp, Hose to exhaust manifold		
12	3852220	1	Pulley, Water pump		
13	3852137	1	Pulley, Crankshaft		
14	978457	1	V-belt, Water pump		
15	3852110	1	Washer, Harmonic balance		
16	3852131	1	Screw, Harmonic balance		Gi/GLi/GSi
	949519	1	Screw, Harmonic balance		GL/GS
17	3856865	1	Bracket, Water pump		
18	3856147	2	Stud, Water pump		
19	3856136	1	Screw, Water pump, short		
	3856137	1	Screw, Water pump, long		
20	3855472	4	Screw, Exhaust pipe to gimbal hsg		
21	3853404	12	Lock nut, Exhaust manifold to engine		
22	3855281	1	Exhaust pipe		
24	3852753	2	· Pin, Exhaust seal assy to exhaust pipe		
25	3853864	2	· Seal, Exhaust pipe		
			· Bulletin P-25-1-2	P-25-1-2-EN	Exhaust Seal Obsolete
26	3855517	4	· Bushing, Exhaust seal assy to exhaust pipe		
27	3852467	12	Stud, Exhaust manifold to engine		
28	3852111	1	Gasket, Thermostat hsg to intake manifold		Part of engine gasket kit
29	3853850	1	Coolant pump		
30	3850802	2	Plug, 1 inch		25.45 mm
31	3852135	1	Plug, ¾ inches		19.09 mm
32	3850595	1	Gasket, Water pump cover		
33	3852477	2	Gasket, Pump to block		Part of engine gasket kit
34	3852162	2	Washer, Screw, water pump to bracket		
35	3850361	1	Hose, Transom to water pump		
36	3852098	2	Clamp, Hose, thermostat hsg to water pump		
37	3856769	1	Hose, Thermostat hsg to water pump		
	3852288	1	Hose, Thermostat hsg to water pump		
38	3852602	3	Clamp, Hose to exhaust manifold		
39	3853390	4	Screw, Water pump pulley to hub		
40	3856961	1	Thermostat, Engine		
41	3855717	3	Screw, Pulley to crankshaft		
42	3852602	1	Clamp, Hose, water pump outlet		
43	3852746	2	Hose, Thermostat hsg to manifold		
	3852488	1	Hose, Thermostat hsg to manifold		Stbd
44	978547	1	V-belt, Alternator to pulley		
45	3852649	1	Bracket, Center lift		
46	3853860	8	Clamp, Hose, exhaust elbow		
47	3856444	2	Exhaust pipe		
	3850740	2	· Plug, Exhaust elbow		Not shown
	3850740	2	· Plug, Exhaust elbow, emissions probe		Not shown
48	3852468	1	Gasket, Manifold to engine		Part of engine gasket kit
49	3852696	2	Exhaust hose, Exhaust elbow to exhaust pipe		Upper
50	3853391	1	Screw, Lift bracket & thermostat hsg		
51	3852071	1	O-ring, Thermostat		Part of engine gasket kit
52	3850360	1	Thermostat housing, Thermostat hsg		
53	3851982	1	Sea water pump		
54	3851991	1	V-belt pulley, Water pump		
55	3853155	2	Screw, Water pump to bracket		
56	3853326	2	Screw, Lift bracket, fuel pump & relay assy		

7797410 - - 0-0011

GR960013

Upd: 20 FEB 2006

LK 5.7 Liter Engines

**VOLVO**  
**PENTA**

# EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
56	3853393	2	Screw, Fuel pump to engine		GL/GS
57	3855682	1	Hose, Gimbal hsg to water pump		
	3855746	1	Hose, Gimbal hsg to water pump		
58	3852602	1	Clamp, Hose, water pump outlet		
	3853786	1	Clamp, Hose, water pump outlet		Gi/GLi/GSi
59	3853780	2	Clamp, Hose to thermostat hsg		
60	3852058	8	Washer, Exhaust elbow to manifold		
61	3853598	1	Riser, Thermostat hsg		
62	857045	1	Clamp, Water hose, cooler to thermostat		
63	3850363	1	Hose, Cooler to thermostat		
	3852158	2	Lock strap, Hose, reservoir to therm hsg to fuel line		Not shown
	3856053	2	Bracket, Lead retainer, port & starboard		#7 & 8 cylinders; not shown
	3855683	1	Hose, Pump to reservoir		Not shown